

# Product datasheet

Specifications



## Soft starter, Altivar Soft Starter ATS430, 320A, 208 to 600V AC, control supply 110 to 230V AC

ATS430C32S6

### Main

Range of product	Altivar Soft Starter ATS430
Product or component type	Soft starter
Product destination	Asynchronous motors
Product specific application	Standard industrial machines
Device short name	ATS430
Network number of phases	3 phases
Utilisation category	AC-3A AC-53A
Ue power supply voltage	208...600 V AC (- 15...10 %)
power supply frequency	50...60 Hz - 20...20 %
[Ie] rated operational current	Normal duty: 320 A in line (at <40 °C)
Service factor at Ie	100
IP degree of protection	IP00
Motor power kW	90 kW at 230 V in line normal duty 160 kW at 400 V in line normal duty 160 kW at 440 V in line normal duty 220 kW at 500 V in line normal duty 220 kW at 525 V in line normal duty
Motor power hp	100 hp at 208 V normal duty 125 hp at 230 V normal duty 250 hp at 460 V normal duty 300 hp at 575 V normal duty
Communication port protocol	Modbus serial

### Complementary

Device connection	In line
Overload current	400 % Ie for 13 s
On-load factor	50 %
Operating cycles/hour	10 cyc/h
[Us] control circuit voltage	110...230 V AC 50...60 Hz - 15...10 %
Apparent power	70 VA
Integrated motor overload protection	True
motor thermal protection class	Class 10E

<b>Protection type</b>	Phase failure: mains Thermal protection: mains Thermal protection: starter Current overload: motor Motor underload: motor Excessive acceleration time: motor Motor phase loss detection: motor Protection against line phase inversion: mains External thermal protection: motor Short-circuit between motor phase and earth: motor
<b>current limiting %In (5 x Ie maximum)</b>	150...700 %
<b>Rated current pwr loss specification</b>	320 A
<b>Power loss static current independent</b>	19 W
<b>Power loss per device current dependent</b>	46 W
<b>Power loss during starting</b>	2819 W during starting at 40 °C at 400% In
<b>Standards</b>	EN/IEC 60947-4-2 UL 60947-4-2 IEC 60664-1
<b>Product certifications</b>	cULus CE UKCA CCC RCM EAC KC
<b>Marking</b>	cULus CE UKCA CCC RCM EAC KC
<b>[Uc] control circuit voltage</b>	24 V DC
<b>Discrete input number</b>	4
<b>Discrete input type</b>	(STOP) digital input, 4.4 kOhm (RUN) digital input, 4.4 kOhm (DI3) digital input, 4.4 kOhm (DI4) digital input, 4.4 kOhm
<b>Input compatibility</b>	STOP: digital input level 1 PLC conforming to EN/IEC 61131-2 RUN: digital input level 1 PLC conforming to EN/IEC 61131-2 DI3: digital input level 1 PLC conforming to EN/IEC 61131-2 DI4: digital input level 1 PLC conforming to EN/IEC 61131-2
<b>Discrete input logic</b>	Digital input STOP at State 0: 0...< 5 V and <= 2 mA at State 1: > 11 V, >= 5 mA Digital input RUN at State 0: 0...< 5 V and <= 2 mA at State 1: > 11 V, >= 5 mA Digital input DI3 at State 0: 0...< 5 V and <= 2 mA at State 1: > 11 V, >= 5 mA Digital input DI4 at State 0: 0...< 5 V and <= 2 mA at State 1: > 11 V, >= 5 mA
<b>Relay output number</b>	2
<b>Relay output type</b>	Relay outputs R1A, R1C NO Relay outputs R1B, R1C NC Relay outputs R2A, R2C NO
<b>Minimum switching current</b>	100 mA at 12 V DC for relay outputs
<b>Maximum switching current</b>	Relay outputs 2 A / 250 V AC for AC-15 100000 cycles following IEC 60947-5-1 Relay outputs 2 A / 30 V DC for DC-13 150000 cycles following IEC 60947-5-1
<b>Analogue input number</b>	1
<b>Analogue input type</b>	PTC1 : PTC temperature probe PTC2 : PTC temperature probe
<b>Analogue output number</b>	1

<b>Analogue output type</b>	Current output AQ1 : 0...20 mA/4...20 mA , impedance< 500 Ohm Voltage output AQ1 : 0...10 V , impedance> 470 Ohm
<b>Communication port protocol</b>	Modbus serial RJ45 Modbus serial open style (DO, D1, PE, COM)
<b>Connector type</b>	1 RJ45 Open style
<b>Physical interface</b>	2-wire RS 485 - connector(s): RJ45 2-wire RS 485 - connector(s): open style (DO, D1, PE, COM)
<b>Transmission frame</b>	RTU : 1 RJ45 RTU : open style (DO, D1, PE, COM)
<b>Transmission rate</b>	4.8...38.4 kbps for Modbus serial RJ45 0.3...115.2 kbps for Modbus serial open style (DO, D1, PE, COM)
<b>Data format</b>	8 bits, odd, even or no parity, 1 or 2 bits to stop for Modbus serial RJ45 8 bits, configurable odd, even or no parity for Modbus serial open style (DO, D1, PE, COM)
<b>Number of addresses</b>	0...247 for Modbus serial
<b>Method of access</b>	Slave Modbus serial
<b>Type of polarization</b>	No impedance for Modbus serial
<b>Display screen available</b>	True
<b>Operating position</b>	Vertical +/- 10 degree
<b>Height</b>	443 mm
<b>Width</b>	206 mm
<b>Depth</b>	261.2 mm
<b>Net weight</b>	16.50 kg
<b>internal bypass</b>	True
<b>Function available</b>	Single direction Pre-heating Power monitoring Condition monitoring User management Ports and services hardening Security event logging Cybersecure firmware update Small motor test
<b>material declaration</b>	True

## Environment

<b>Electromagnetic compatibility</b>	Conducted and radiated emissions level A conforming to IEC 60947-4-2 Electrostatic discharge level 3 conforming to IEC 61000-4-2 Immunity to radiated radio-electrical interference level 3 conforming to IEC 61000-4-3 Immunity to electrical transients level 4 conforming to IEC 61000-4-4 Voltage/current impulse level 3 conforming to IEC 61000-4-5 Damped oscillating waves level 3 conforming to IEC 61000-4-18 Immunity to conducted disturbances radio-frequency level 3 conforming to IEC 61000-4-6
<b>Pollution degree</b>	Level 3
<b>[Uiimp] rated impulse withstand voltage</b>	6 kV
<b>[Ui] rated insulation voltage</b>	600 V
<b>Environmental class (during operation)</b>	Class 3C3 according to IEC 60721-3-3 Class 3S3 according to IEC 60721-3-3
<b>Ambient air temperature for operation</b>	-25...40 °C (without derating) 40...60 °C (with current derating of 1 % per °C above 40 °C)
<b>Ambient air temperature for storage</b>	-40...70 °C

<b>Ambient air transport temperature</b>	-40...70 °C
<b>Operating altitude</b>	<= 2000 m without derating > 2000...4800 m with current derating 1 % per 100 m above 2000 m
<b>Relative humidity</b>	5...95 % without condensation or dripping water conforming to EN/IEC 60068-2-3
<b>Maximum deflection under vibratory load (during operation)</b>	1.5 mm at 2...13 Hz
<b>Maximum deflection under vibratory load (during storage)</b>	1.75 mm at 2...9 Hz
<b>Maximum deflection under vibratory load (during transport)</b>	1.75 mm at 2...9 Hz
<b>Maximum acceleration under vibrational stress (during operation)</b>	1 gn at 13...200 Hz
<b>Maximum acceleration under vibratory load (during storage)</b>	1 gn at 9...200 Hz 1.5 gn at 200...500 Hz
<b>Maximum acceleration under vibratory load (during transport)</b>	1 gn at 9...200 Hz 1.5 gn at 200...500 Hz
<b>Maximum acceleration under shock impact (during operation)</b>	15 gn at 11 ms
<b>Maximum acceleration under shock load (during storage)</b>	10 gn at 11 ms
<b>Maximum acceleration under shock load (during transport)</b>	10 gn at 11 ms

## Packing Units

<b>Unit Type of Package 1</b>	PCE
<b>Number of Units in Package 1</b>	1
<b>Package 1 Height</b>	48.000 cm
<b>Package 1 Width</b>	26.500 cm
<b>Package 1 Length</b>	59.500 cm
<b>Package 1 Weight</b>	21.000 kg
<b>Unit Type of Package 2</b>	PAL
<b>Number of Units in Package 2</b>	3
<b>Package 2 Height</b>	62.000 cm
<b>Package 2 Width</b>	60.000 cm
<b>Package 2 Length</b>	802.000 cm
<b>Package 2 Weight</b>	90.000 kg

## Contractual warranty

<b>Warranty (in months)</b>	18
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## Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)

### Environmental footprint

Total lifecycle Carbon footprint	7194
Environmental Disclosure	<a href="#">Product Environmental Profile</a>

## Use Better

### Materials and Substances

Packaging made with recycled cardboard	No
Packaging without single use plastic	No
<a href="#">EU RoHS Directive</a>	Compliant with Exemptions
SCIP Number	199430e2-3bc6-411c-8a6e-6965cfa5716c
REACH Regulation	<a href="#">REACH Declaration</a>

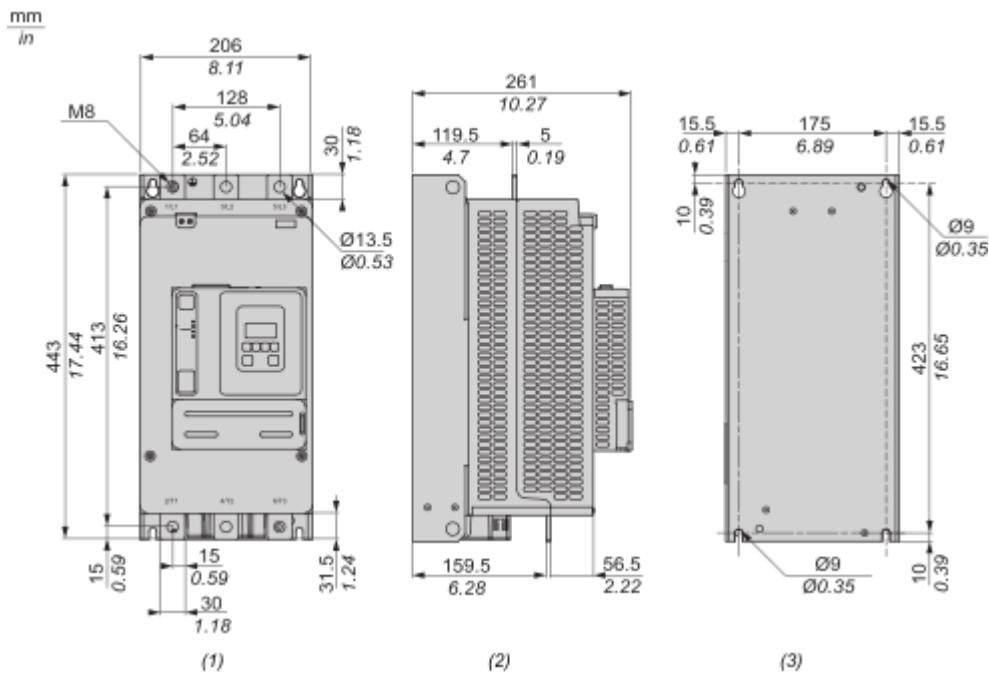
## Use Again

### Repack and remanufacture

End of life manual availability	<a href="#">End of Life Information</a>
Take-back	No
WEEE Label	The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins

## Dimensions Drawings

## Dimensions



(1) : Front

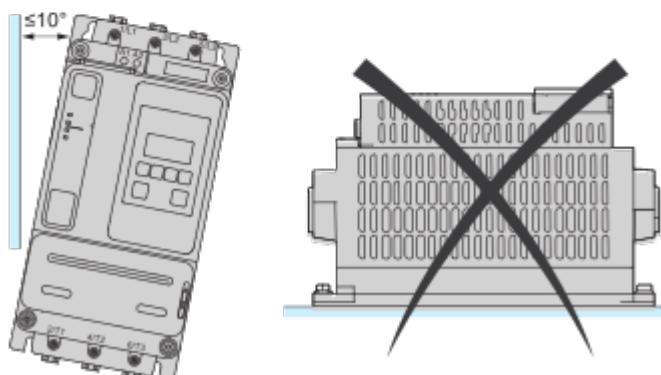
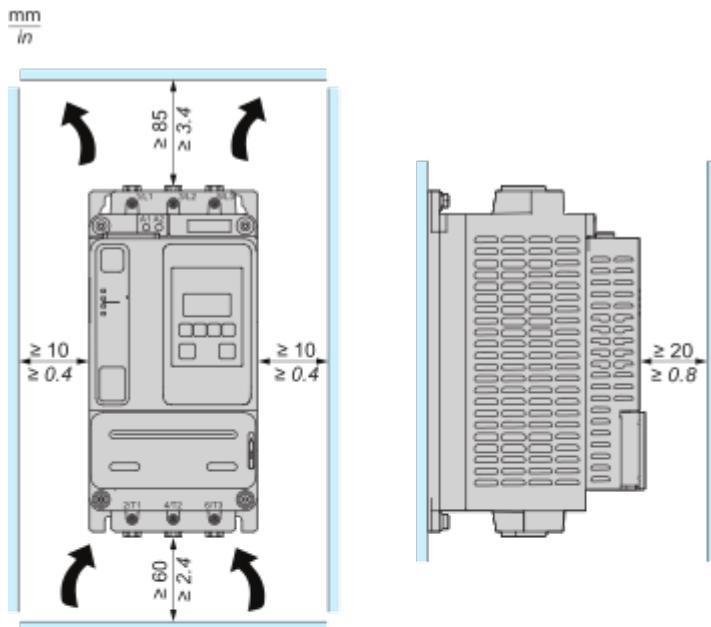
(2) : Side

(3) : Rear

## Mounting and Clearance

**Mounting Position**

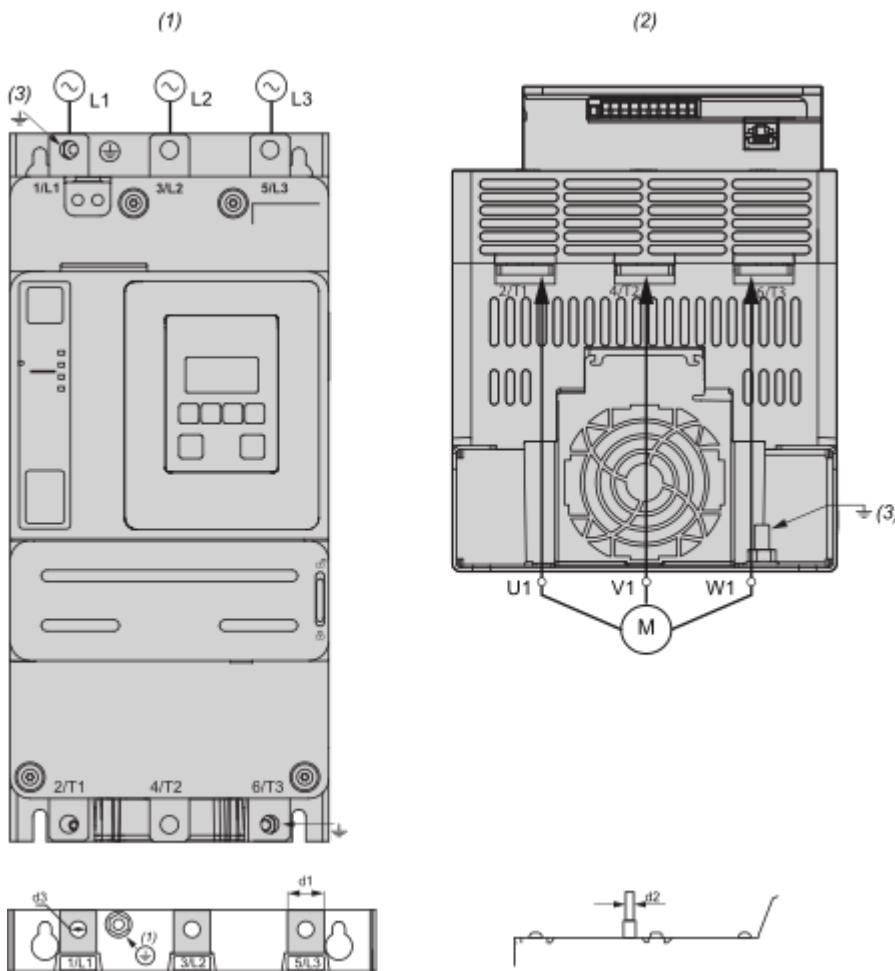
The soft starter is designed to be mounted inside cabinets vertically at  $\pm 10^\circ$  for cooling purposes. Respect the minimum clearances so that the cooling air can circulate from the bottom to the top of the soft starter. The minimum clearances apply to any device close to the soft starter such as circuit breakers, fuses and contactors. Do not install the soft starter above heating elements.



## Connections and Schema

Wiring

## Wiring the Power Part



1/L1, 3/L2, 5/L3 : Mains supply inputs

2/T1, 4/T2, 6/T3 : Outputs to motor

(1) : Mains side

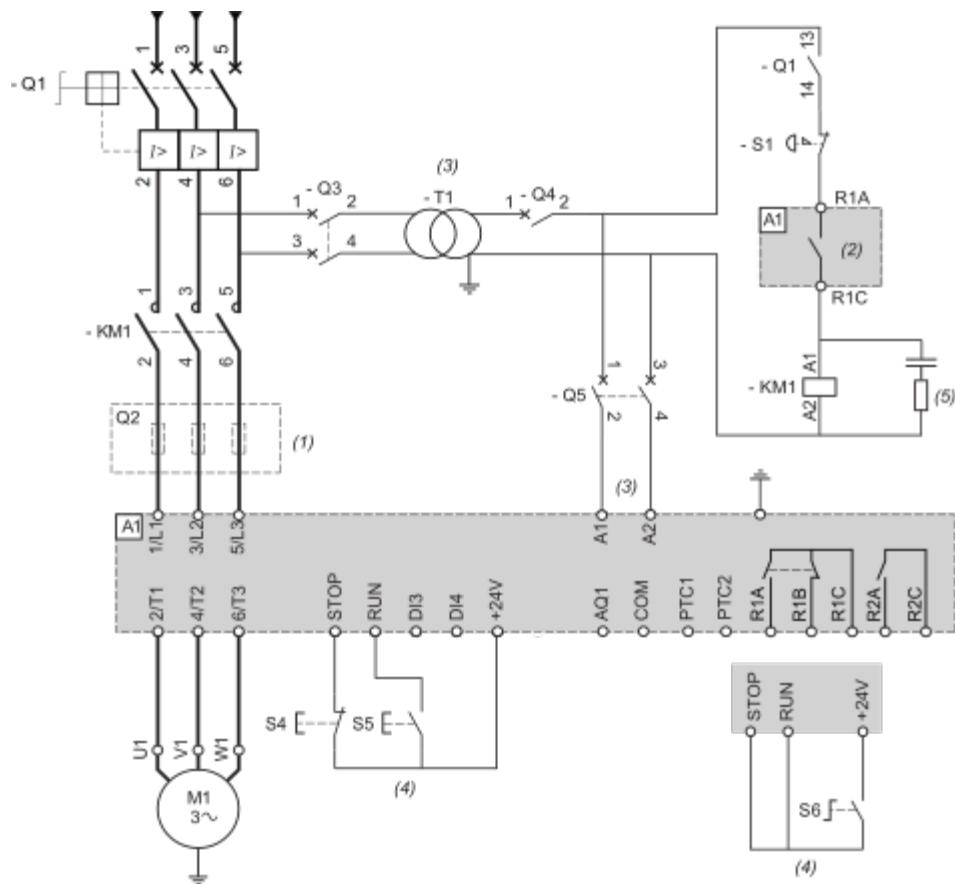
(2) : Motor side (bottom)

(3) : Ground connection

**Connection In Line, With Line Contactor, Type 1 or 2 Coordination, 2-wire control or 3-wire control**

Line contactor controlled based on RUN & STOP or on detected error.

Use relay output R1 set to [Mains Contactor]



(1) : Installation of additional fast-acting fuses is mandatory to upgrade to type 2 coordination according to IEC 60947-4-2.

(2) : Take into account the electrical characteristics of the relays.

(3) : The transformer must supply 110...230 Vac –15%...+10%, 50/60Hz.

(4) : 3-wire control or 2-wire control.

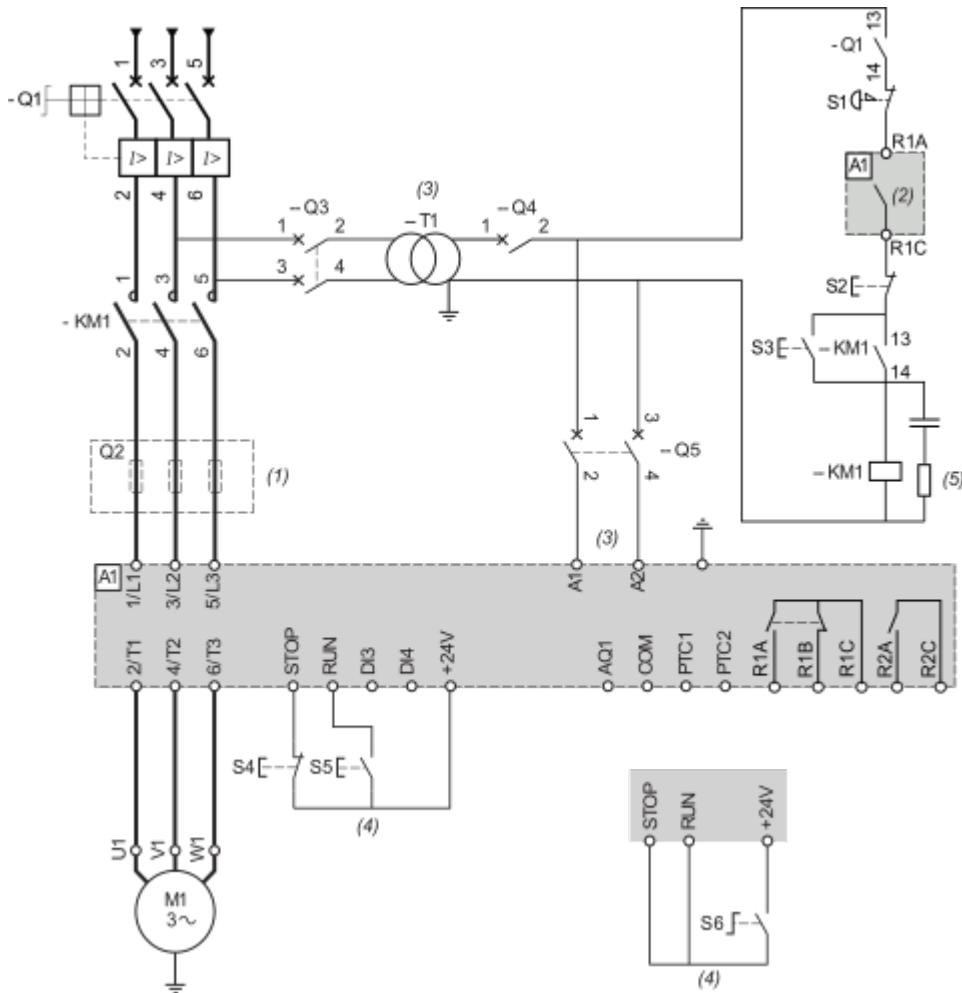
(5) : Select the appropriate voltage surge suppressor.

Designation	Component	Description
Q1	Circuit breaker	Short circuit protection device for the motor
Q2	Circuit breaker	Short circuit protection device for the primary of the transformer
Q3	Fast acting fuses	Short circuit protection device of the soft starter to be used only when type 2 coordination according to IEC 60947-4-2 is required
Q4	Circuit breaker	Short circuit protection device for the secondary of the transformer
Q5	Circuit breaker	Short circuit protection device for the control part of the soft starter
KM1	Contactor	Line contactor
S1	Emergency Stop push-button	Emergency Stop to de-energized KM1 line contactor
S4	Normally close contact push-button	STOP command for 3-wire control

S5	Normally open contact push-button	RUN command for 3-wire control
S6	Selector switch, 2 positions, stay-put, normally open contact	RUN/STOP. command for 2-wire control

**Connection In Line, With Line Contactor, Type 1 or 2 Coordination, 2-wire or 3-wire**
**Line contactor controlled by Power ON and Power OFF push-buttons or detected error.**

Use relay output R1 set to [Operating State Fault] (factory setting)



(1) : Installation of additional fast-acting fuses is mandatory to upgrade to type 2 coordination according to IEC 60947-4-2.

(2) : Take into account the electrical characteristics of the relays.

(3) : The transformer must supply 110...230 Vac -15%...+10%, 50/60Hz.

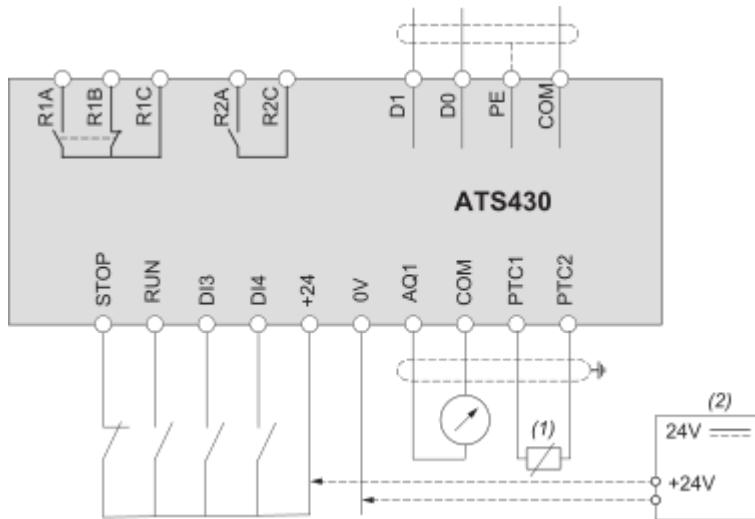
(4) : 3-wire control and 2-wire control.

(5) : Select the appropriate voltage surge suppressor.

Designation	Component	Description
Q1	Circuit breaker	Short circuit protection device for the motor
Q2	Circuit breaker	Short circuit protection device for the primary of the transformer
Q3	Fast acting fuses	Short circuit protection device of the soft starter to be used only when type 2 coordination

Q4	Circuit breaker	Short circuit protection device for the secondary of the transformer
Q5	Circuit breaker	Short circuit protection device for the control part of the soft starter
KM1	Contactor	Line contactor
S1	Emergency Stop push-button	Emergency Stop to de-energized KM1 line contactor
S2	Normally close push-button	Power OFF
S3	Normally open push-button	Power ON
S4	Normally close contact push-button	STOP command for 3-wire control
S5	Normally open contact push-button	RUN command for 3-wire control
S6	Selector switch, 2 positions, stay-put, normally open contact	RUN/STOP command for 2-wire control

### Control Block Wiring Diagram



R1A, R1B, R1C : Programmable relay R1

R2A, R2C : Relay assigned to End of starting

STOP, RUN, DI3, DI4 : Digital inputs

AQ1: Analogue output

PTC1, PTC2 : PTC connection

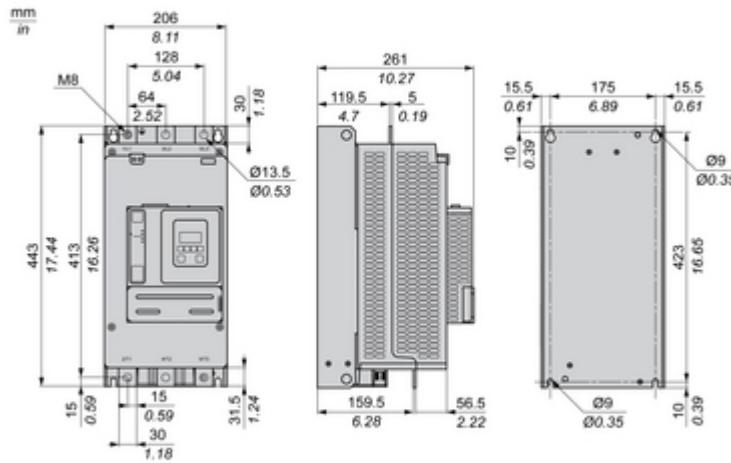
D0, D1 : Serial link based on 2-wire Modbus over serial line electrical interface

(1) : 2 wire PTC

(2) : Optional, in case of +24 External Supply usage

## Technical Illustration

## Dimensions



## Technical Illustration

## Wiring diagram

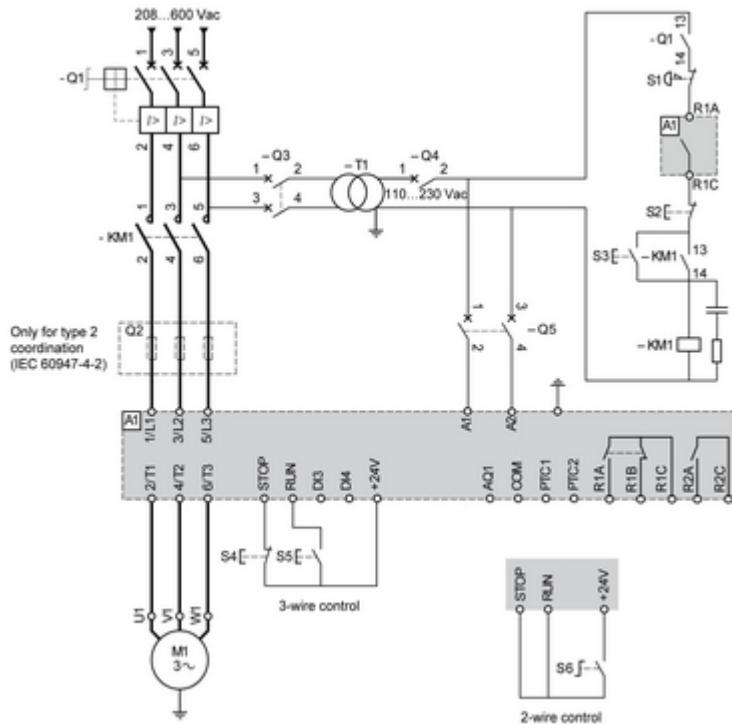


Image of product / Alternate images

Alternative

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